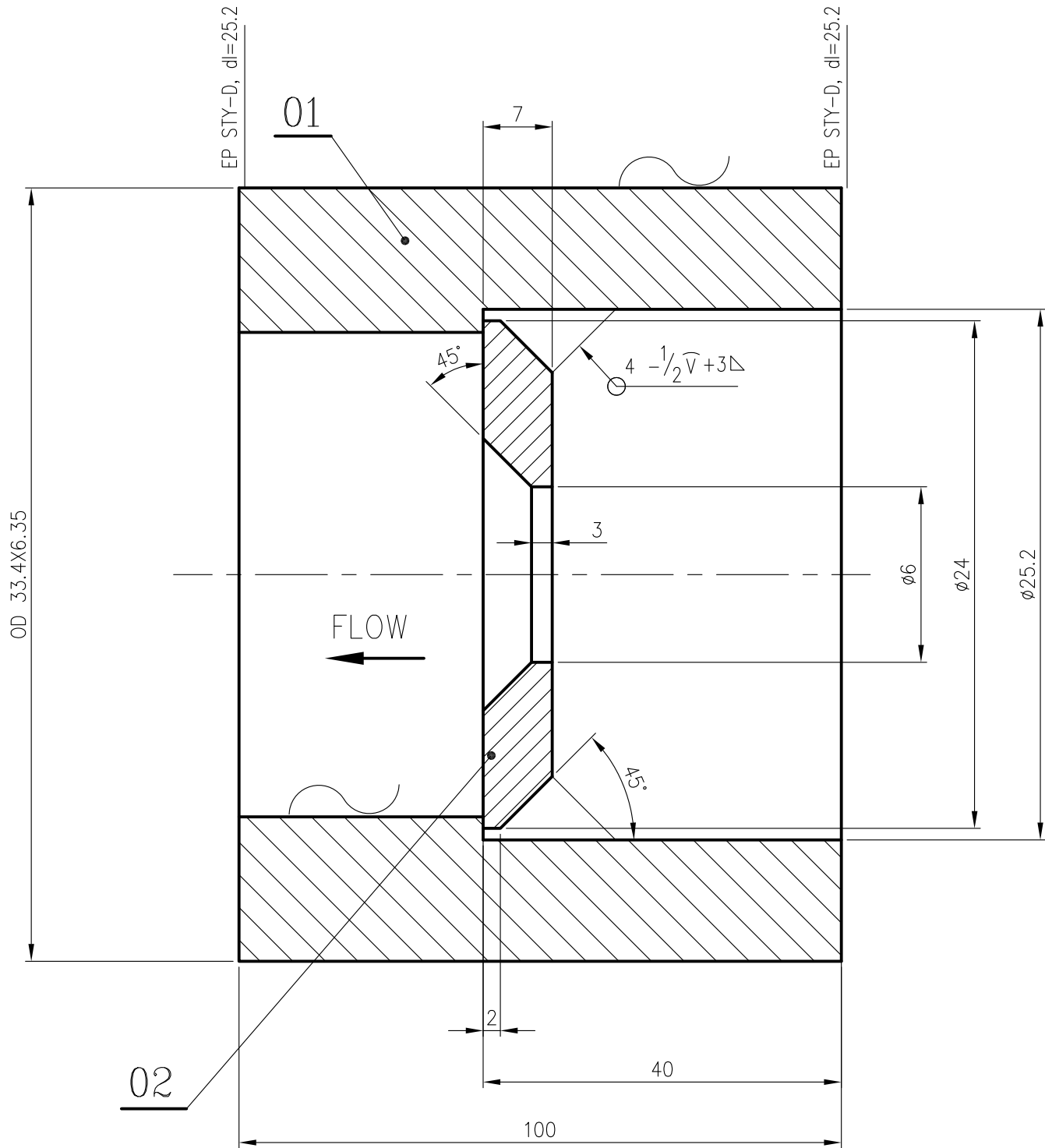


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3-80-449-30591

DRAWING No

12.5



NOTES: -

01. FOLLOW APPLICABLE QP FOR THE PROJECT
02. PIPE WITH HIGHER POSITIVE TOLERANCE TO BE USED TO MEET THE DIMENSIONS AS SHOWN.
03. FLOW DIRECTION ARROW TO BE PUNCHED & PAINTED LEGIBLY ON THE OUTER SURFACE OF ITEM NO 01 AND ALSO TAG NO(AS PER GMS)

OP-32 & OP-33

02	ORIFICE PLATE T = 8 ø24	3-80-449-30591		15 011 464 0000	C	0.023
				SA 240 TP 304		1
01	PIPE L = 100 OD 33.4X6.35	3-80-449-30591		15 182 012 0000	C	0.424
				SA 106 Gr.B		1
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE	A	UNIT WT.
				MATERIAL SPEC.	C	QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME PRABHAKARAN	SIGN	DATE 29.04.2013	NO OF ITEMS
CHD	PRADEEP		29.04.2013	
APPD	RAJITHA		29.04.2013	

REV 01	DATE	ALTERED:
		APPROVED:
ZONE		

DEPT.	GRADE OF UN TOL DIM		SCALE	WEIGHT (Kg).	REF TO MSE DRG. No.	ITEM No.
CODE	C/M/F		N.T.S.			
TITLE				CARD CODE	DRAWING No.	REV
ORIFICE PLATE ASSEMBLY. OD 33.4x4.55				U 01	3-80-449-30591	00